

Work Order ID 63722

Thursday, November 11, 2010 8:01:25 AM



Page 1

Item ID: D4148-3

Accept



Setup Start



Revision ID:

Item Name: Stud Receiver, Lower

G. MFT

Stop



Start Date: 11/11/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: MFT

Date: 10-11-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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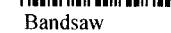
D4148 c

100 Cut blanks as per folio

0.00

G. A 10/11/23

6 Ø



Bandsaw

Memo

0.00

Jeaspa Bandsaw

5.350" LONG

110



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MACHINE AS PER FOLI FA944 AND DWG
FOLIO REV: B C
DWG REV: C

G. A 10/11/23

6 Ø

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Setup Start



Revision ID:

Item Name: Stud Receiver, Lower

Stop



Start Date: 11/11/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

B.A 10/11/24

6 Ø

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

SA 10/11/25

6 Ø

170



Packaging

Packaging

Identify as per dwg & Stock Location: 5132 0.00

0.00

Memo

Page 26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

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Page 3

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Item ID:	D4148-3		Accept		Setup	Start	
Revision ID:							
Item Name:	Stud Receiver, Lower					Stop	
Start Date:	11/11/2010	Start Qty:	10.00		Cust Item ID:		
Required Date:	11/19/2010	Req'd Qty:	10.00		Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:	Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180 	QC21- Final Inspection - Work Order Release	0.00							10/11/26 JJ
QC 	Memo	0.00							MF 10-11-25

Quality Control

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, November 11, 2010 8:01:25 AM

Page 1

Work Order ID: 63722



Parent Item: D4148-3



Parent Item Name: Stud Receiver, Lower

Start Date: 11/11/2010

Required Date: 11/19/2010

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303B1.000X03.000		Purchased		No		100	f	9.6000	0.48	4.8			

303 BAR 1" X 3"



Location	Loc Qty	Loc Code
MAT	9.6	
✓ 115555	9.6	

2.6950 ft B.A 10/11/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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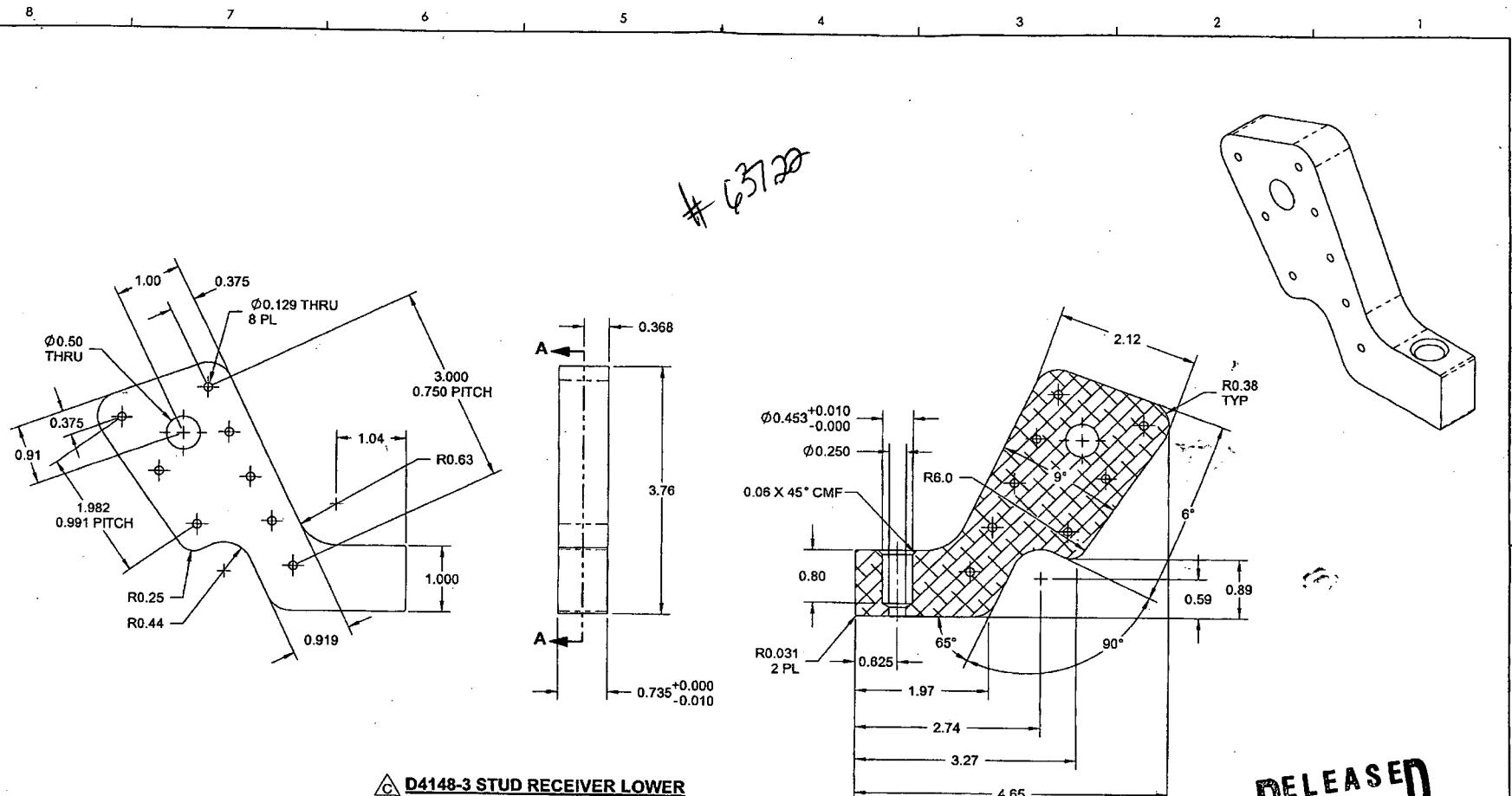
NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	63722
Description: STUD RECEIVER, LOWER	Part Number:	D4148-3
Inspection Dwg: D4148 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	B.A	Audited by:	SJ	Preliminary Approval:	
Date:	10/11/24	Date:	10/11/25	Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	



△ D4148-3 STUD RECEIVER LOWER

SECTION A-A

RELEASED
2010-10-28

DESIGN		DART AEROSPACE LTD
DRAWN	7	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO. D4148 REV. C
MFG. APPR.	<i>[Signature]</i>	SHEET 4 OF 5
APPROVED	<i>[Signature]</i>	TITLE FWD X-TUBE LUG ASSY
DE APPR.	<i>[Signature]</i>	SCALE NTS
DATE	10.10.12	COPYRIGHT © 2010 BY DART AEROSPACE LTD THE DOCUMENT CONTAINED HEREIN IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
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